

SECTION 1: Identification

1.1. Identification

Product form : Mixture
 Product name : EPOXY CATALYST
 Product code : EX216

1.2. Relevant identified uses of the substance or mixture and uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Crown Paint Company
 1801 W. Sheridan
 Oklahoma City, 73106 - United States
 T 1-405-232-8580
crownpaint@polyglasscoatings.com - www.crownpaintok.com

1.4. Emergency telephone number

Emergency number : In the event of an emergency involving dangerous goods:
 in Canada call CHEMTREC at 1-800-424-9300 24 hours / 7 days (Account Name for Canada Endura Manufacturing Co. Ltd.)
 in the US call CHEMTREC at 1-800-424-9300 24 hours / 7 days (Account Name for US is Polyglass Coatings)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 2	H225	Highly flammable liquid and vapor
Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Specific target organ toxicity (single exposure) Category 3	H336	May cause drowsiness or dizziness
Specific target organ toxicity (repeated exposure) Category 2	H373	May cause damage to organs through prolonged or repeated exposure

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS-US) :



Signal word (GHS-US) :

Danger

Hazard statements (GHS-US) :

H225 - Highly flammable liquid and vapor
 H315 - Causes skin irritation
 H319 - Causes serious eye irritation
 H336 - May cause drowsiness or dizziness
 H373 - May cause damage to organs through prolonged or repeated exposure

Precautionary statements (GHS-US) :

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P233 - Keep container tightly closed.
 P240 - Ground/Bond container and receiving equipment
 P241 - Use explosion-proof electrical/ventilating/lighting equipment
 P242 - Use only non-sparking tools.
 P243 - Take precautionary measures against static discharge.
 P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
 P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
 P264 - Wash thoroughly after handling
 P271 - Use only outdoors or in a well-ventilated area.
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P302+P352 - IF ON SKIN: Wash with plenty of soap and water
 P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower

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P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P312 - Call a poison center/doctor/physician if you feel unwell
P314 - Get medical advice/attention if you feel unwell.
P321 - Specific treatment (see 4.1. First aid procedures on this label)
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use dry chemical powder, alcohol-resistant foam, carbon dioxide (CO₂) to extinguish
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P501 - Dispose of contents/container in accordance with all local, regional, national and international regulations.

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	wt%	GHS US classification
toluene	(CAS-No.) 108-88-3	56.317	Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304
Isopropanol	(CAS-No.) 67-63-0	10 – 20	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336

Full text of H-phrases: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). Call a poison center/doctor/physician if you feel unwell.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
First-aid measures after skin contact	: Rinse skin with water/shower. Remove/Take off all contaminated clothing immediately. Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical advice/attention. Specific treatment (see 4.1. First aid procedures on this label). If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persist. Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects	: May cause drowsiness or dizziness.
Symptoms/effects after inhalation	: May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Causes skin irritation. Irritation.
Symptoms/effects after eye contact	: Irritation to eyes.
Symptoms/effects after ingestion	: Harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide. Sand.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Highly flammable liquid and vapor.
Explosion hazard : May form flammable/explosive vapor-air mixture.
Reactivity : Highly flammable liquid and vapor.

5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges. No naked lights. No smoking.

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Evacuate unnecessary personnel. No open flames, no sparks, and no smoking. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. Avoid breathing dust/fume/gas/mist/vapors/spray. For further information refer to section 8 Exposure controls/personal protection".
Emergency procedures : Ventilate area.

6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials. Notify authorities if product enters sewers or public waters.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection. For further information refer to section 8 : Exposure-controls/personal protection".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapors are flammable.
Precautions for safe handling : Use only non-sparking tools. Use only outdoors or in a well-ventilated area. Wash hands and other exposed areas with mild soap and water before eat, drink or smoke and when leaving work. Provide good ventilation in process area to prevent formation of vapor. No naked lights. No smoking. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.
Hygiene measures : Wash thoroughly after handling. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment. Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof electrical/ventilating/lighting equipment.
Storage conditions : Keep container tightly closed. Keep only in the original container in a cool, well ventilated place away from : Keep in fireproof place. Store in a well-ventilated place. Keep cool. Store locked up.

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Incompatible products : Strong bases. strong acids.
Incompatible materials : Sources of ignition. Direct sunlight. Heat sources.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

toluene (108-88-3)		
ACGIH	ACGIH TWA (ppm)	20 ppm (Toluene; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value)
ACGIH	Remark (ACGIH)	Visual impair; female repro;
OSHA	Remark (OSHA)	(2) See Table Z-2.

Isopropanol (67-63-0)		
ACGIH	ACGIH TWA (ppm)	200 ppm
ACGIH	ACGIH STEL (ppm)	400 ppm
ACGIH	Remark (ACGIH)	Eye & URT irr; CNS impair
OSHA	OSHA PEL (TWA) (mg/m ³)	980 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	400 ppm

8.2. Exposure controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Personal protective equipment : Avoid all unnecessary exposure.

Hand protection : Wear protective gloves.
Eye protection : Chemical goggles or safety glasses. Safety glasses.
Skin and body protection : Wear suitable protective clothing.
Respiratory protection : Where exposure through inhalation may occur from use, respiratory protection equipment is recommended.
Environmental exposure controls : Avoid release to the environment.
Other information : When using, do not eat, drink or smoke.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Color : No data available
Odor : characteristic
Odor threshold : No data available
pH : No data available
Melting point : Not applicable
Freezing point : No data available
Boiling point : 82 °C
180 °F
Flash point : 7 °C
45 °F
Relative evaporation rate (butyl acetate=1) : No data available
Flammability (solid, gas) : No data available
Explosion limits : 1.4 – 12 vol %
Explosive properties : No data available
Oxidizing properties : No data available
Vapor pressure : No data available
Relative density : No data available
Relative vapor density at 20 °C : No data available
Specific gravity / density : 0.886 g/cm³
Solubility : No data available

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Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available

9.2. Other information

VOC content (Regulatory - Less water and exempt solvents)	: 594.59 g/l : 4.962 lb/gal
VOC content (Material - Actual)	: 594.59 g/l : 4.962 lb/gal
Percent Solids (Weight)	: 32.76 %
Percent Solids (Volume)	: 29.115 %
Percent Volatile (Weight)	: 67.24 %
Percent Volatile (Volume)	: 70.885 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Highly flammable liquid and vapor.

10.2. Chemical stability

Highly flammable liquid and vapor. May form flammable/explosive vapor-air mixture.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Open flame. Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

strong acids. Strong bases.

10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide. May release flammable gases.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Likely routes of exposure	: Dermal; Inhalation; Skin and eye contact
Acute toxicity	: Not classified

toluene (108-88-3)	
LD50 oral rat	> 2000 mg/kg (Rat; Equivalent or similar to OECD 401; Literature study; 5580 mg/kg bodyweight; Rat; Experimental value)
LD50 dermal rabbit	12223 mg/kg (Rabbit; Literature study; Other; >5000 mg/kg bodyweight; Rabbit; Experimental value)
LC50 inhalation rat (mg/l)	> 20 mg/l/4h (Rat; Literature study)
ATE US (dermal)	12223 mg/kg body weight

Isopropanol (67-63-0)	
LD50 oral rat	5840 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	12882 mg/kg body weight (Equivalent or similar to OECD 402, 24 h, Rabbit, Experimental value, Converted value, Dermal, 14 day(s))
LC50 inhalation rat (ppm)	> 10000 ppm (Equivalent or similar to OECD 403, 6 h, Rat, Male / female, Experimental value, Inhalation (vapours), 14 day(s))
ATE US (oral)	5840 mg/kg body weight
ATE US (dermal)	12882 mg/kg body weight

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.

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Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

toluene (108-88-3)	
IARC group	3 - Not Classifiable

Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: May cause drowsiness or dizziness.
Specific target organ toxicity – repeated exposure	: May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified
Potential Adverse human health effects and symptoms	: Based on available data, the classification criteria are not met.
Symptoms/effects after inhalation	: May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Causes skin irritation. Irritation.
Symptoms/effects after eye contact	: Irritation to eyes.
Symptoms/effects after ingestion	: Harmful if swallowed.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
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Isopropanol (67-63-0)	
LC50 fish 1	9640 – 10000 mg/l (Equivalent or similar to OECD 203, 96 h, Pimephales promelas, Flow-through system, Fresh water, Experimental value, Lethal)

12.2. Persistence and degradability

EPOXY CATALYST	
Persistence and degradability	Not established.

toluene (108-88-3)	
Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil. Low potential for adsorption in soil.
Biochemical oxygen demand (BOD)	2.15 g O ₂ /g substance
Chemical oxygen demand (COD)	2.52 g O ₂ /g substance
ThOD	3.13 g O ₂ /g substance
BOD (% of ThOD)	0.69

Isopropanol (67-63-0)	
Persistence and degradability	Biodegradable in the soil. Biodegradable in the soil under anaerobic conditions. Readily biodegradable in water.
Biochemical oxygen demand (BOD)	1.19 g O ₂ /g substance
Chemical oxygen demand (COD)	2.23 g O ₂ /g substance
ThOD	2.4 g O ₂ /g substance

12.3. Bioaccumulative potential

EPOXY CATALYST	
Bioaccumulative potential	Not established.

toluene (108-88-3)	
BCF fish 2	90 (BCF; 72 h; Leuciscus idus; Static system; Fresh water)
Partition coefficient n-octanol/water (Log Pow)	2.73 (Experimental value; Other; 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

Isopropanol (67-63-0)	
Partition coefficient n-octanol/water (Log Pow)	0.05 (Weight of evidence approach, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

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12.4. Mobility in soil

toluene (108-88-3)	
Surface tension	0.03 N/m (20 °C)

Isopropanol (67-63-0)	
Surface tension	No data available (test not performed)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container in accordance with all local, regional, national and international regulations.

Additional information : Handle empty containers with care because residual vapors are flammable. Flammable vapors may accumulate in the container.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN1263 Paint related material, 3, II

UN-No.(DOT) : UN1263

Proper Shipping Name (DOT) : Paint related material

Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

Hazard labels (DOT) : 3 - Flammable liquid



Packing group (DOT) : II - Medium Danger

DOT Packaging Non Bulk (49 CFR 173.xxx) : 173

DOT Packaging Bulk (49 CFR 173.xxx) : 242

DOT Special Provisions (49 CFR 172.102) : 149 - When transported as a limited quantity or a consumer commodity, the maximum net capacity specified in 173.150(b)(2) of this subchapter for inner packaging may be increased to 5 L (1.3 gallons).

B52 - Notwithstanding the provisions of 173.24b of this subchapter, non-reclosing pressure relief devices are authorized on DOT 57 portable tanks.

IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.

T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

TP8 - A portable tank having a minimum test pressure of 1.5 bar (150 kPa) may be used when the flash point of the hazardous material transported is greater than 0 C (32 F).

TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) : 150

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

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DOT Vessel Stowage Location	: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
Emergency Response Guide (ERG) Number	: 128
Other information	: No supplementary information available.

Transportation of Dangerous Goods

Transport document description	: UN1263 PAINT RELATED MATERIAL, 3, II
UN-No. (TDG)	: UN1263
Proper Shipping Name (Transportation of Dangerous Goods)	: PAINT RELATED MATERIAL
TDG Primary Hazard Classes	: 3 - Class 3 - Flammable Liquids
Packing group	: II - Medium Danger
TDG Special Provisions	: 59 - Substances that are listed by name in Schedule 1 must not be transported under this shipping name. Substances transported under this shipping name may contain not more than 20 per cent nitrocellulose if the nitrocellulose contains not more than 12.6 per cent nitrogen (by dry mass), 142 - The following shipping names may be used to meet the requirements of Part 3 (Documentation) and Part 4 (Dangerous Goods Safety Marks) when these dangerous goods are offered for transport in the same means of containment: (a) "PAINT RELATED MATERIAL" may be used for a means of containment containing both paint and paint related material; (b) "PAINT RELATED MATERIAL, CORROSIVE, FLAMMABLE" may be used for a means of containment containing both paint, corrosive, flammable, and paint related material, corrosive, flammable; (c) "PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE" may be used for a means of containment containing both paint, flammable, corrosive, and paint related material, flammable, corrosive; and (d) "PRINTING INK RELATED MATERIAL" may be used for a means of containment containing both printing ink and printing ink related material. SOR/2014-306
Explosive Limit and Limited Quantity Index	: 5 L
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	: 5 L

Transport by sea

UN-No. (IMDG)	: 1263
Proper Shipping Name (IMDG)	: PAINT RELATED MATERIAL
Class (IMDG)	: 3 - Flammable liquids
Packing group (IMDG)	: II - substances presenting medium danger

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

toluene	CAS-No. 108-88-3	56.317%
Isopropanol	CAS-No. 67-63-0	10 – 20%

toluene (108-88-3)

Listed on SARA Section 313 (Specific toxic chemical listings)

CERCLA RQ 1000 lb

Isopropanol (67-63-0)

Listed on SARA Section 313 (Specific toxic chemical listings)

15.2. International regulations

CANADA

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Listed on the Canadian DSL (Domestic Substances List) inventory.

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EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

This product can expose you to toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

toluene (108-88-3)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
No	Yes	Yes	Yes	7000

toluene (108-88-3)
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List

Isopropanol (67-63-0)
U.S. - New Jersey - Right to Know Hazardous Substance List

SECTION 16: Other information

Revision date : 07/08/2021

Other information : None.

Full text of H-phrases:

H225	Highly flammable liquid and vapor
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness
H373	May cause damage to organs through prolonged or repeated exposure

SDS US Endura

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