

### SECTION 1: Identification

#### 1.1. Identification

Product form	: Substance
Trade name	: METHYL ETHYL KETONE (MEK)
CAS-No.	: 78-93-3
Product code	: TS109
Formula	: C4H8O
Synonyms	: 2-butanone / 2-oxobutane / 3-butanone / acetone, methyl- / A13-07540 / butan-2-one / butanone / Caswell NO 569 / ethyl methyl ketone / EXXON methylethyl ketone / FEMA N°. 2170 / ketone, ethyl methyl- / meetco / MEK (= methyl ethyl ketone) / methyl 2-propanone / methyl acetone
BIG no	: 10074

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture	: Solvent Chemical raw material
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#### 1.3. Details of the supplier of the safety data sheet

Crown Paint Company  
1801 W. Sheridan  
Oklahoma City, 73106 - United States  
T 1-405-232-8580  
[crownpaint@polyglasscoatings.com](mailto:crownpaint@polyglasscoatings.com) - [www.crownpaintok.com](http://www.crownpaintok.com)

#### 1.4. Emergency telephone number

Emergency number	: In the event of an emergency involving dangerous goods: in Canada call CHEMTREC at 1-800-424-9300 24 hours / 7 days (Account Name for Canada Endura Manufacturing Co. Ltd.) in the US call CHEMTREC at 1-800-424-9300 24 hours / 7 days (Account Name for US is Polyglass Coatings)
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### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Flammable liquids Category 2	H225	Highly flammable liquid and vapor
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Specific target organ toxicity (single exposure) Category 3	H336	May cause drowsiness or dizziness
Full text of H statements : see section 16		

#### 2.2. Label elements

##### GHS US labeling

Hazard pictograms (GHS-US)



Signal word (GHS-US)

: Danger

Hazard statements (GHS-US)

: H225 - Highly flammable liquid and vapor  
H319 - Causes serious eye irritation  
H336 - May cause drowsiness or dizziness

Precautionary statements (GHS-US)

: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 - Keep container tightly closed.  
P240 - Ground/Bond container and receiving equipment  
P241 - Use explosion-proof electrical/ventilating/lighting equipment  
P242 - Use only non-sparking tools.  
P243 - Take precautionary measures against static discharge.  
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.  
P264 - Wash thoroughly after handling  
P271 - Use only outdoors or in a well-ventilated area.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.

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P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing  
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P312 - Call a poison center/doctor/physician if you feel unwell  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P370+P378 - In case of fire: Use dry chemical powder, alcohol-resistant foam, carbon dioxide (CO<sub>2</sub>) to extinguish  
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.  
P403+P235 - Store in a well-ventilated place. Keep cool.  
P405 - Store locked up.  
P501 - Dispose of contents/container in accordance with all local, regional, national and international regulations.

### 2.3. Other hazards

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Substance type : Mono-constituent

Name	Product identifier	wt%	GHS US classification
methyl ethyl ketone (Main constituent)	(CAS-No.) 78-93-3	100	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336

Full text of H-phrases: see section 16

### 3.2. Mixtures

Not applicable

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general : Call a poison center/doctor/physician if you feel unwell.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off all contaminated clothing immediately.  
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.  
First-aid measures after ingestion : Rinse mouth with water. Immediately after ingestion: give lots of water to drink. Do not induce vomiting. Immediately call a poison center or doctor/physician. Consult a doctor/medical service if you feel unwell. Ingestion of large quantities: immediately to hospital. Call a poison center/doctor/physician if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects : May cause drowsiness or dizziness.  
Symptoms/effects after inhalation : EXPOSURE TO HIGH CONCENTRATIONS: Nausea. Headache. Dizziness. Drowsiness. Disturbances of consciousness. Central nervous system depression. Mental confusion.  
Symptoms/effects after skin contact : Red skin. ON CONTINUOUS EXPOSURE/CONTACT: Not irritating. Cracking of the skin.  
Symptoms/effects after eye contact : Irritation to eyes.  
Symptoms/effects after ingestion : AFTER INGESTION OF HIGH QUANTITIES: Symptoms similar to those listed under inhalation. Risk of aspiration pneumonia.  
Chronic symptoms : Dry skin. Itching. Skin rash/inflammation.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam. Dry chemical powder. Carbon dioxide. Water spray. Dry powder. Foam.  
Unsuitable extinguishing media : Do not use a heavy water stream.

### 5.2. Special hazards arising from the substance or mixture

Fire hazard : Highly flammable liquid and vapor.

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- Explosion hazard : DIRECT EXPLOSION HAZARD: Gas/vapour explosive with air within explosion limits.  
INDIRECT EXPLOSION HAZARD: may be ignited by sparks.
- Reactivity : Highly flammable liquid and vapor.

### 5.3. Advice for firefighters

- Firefighting instructions : Cool tanks/drums with water spray/remove them into safety. Do not move the load if exposed to heat.
- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

- Protective equipment : Gloves (EN 374). Protective goggles (EN 166). Protective clothing (EN 14605 or EN 13034). Large spills/in enclosed spaces: compressed air apparatus (EN 136 + EN 137).
- Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

#### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8 Exposure controls/personal protection".

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

- For containment : Contain released product, pump into suitable containers. Consult "Material-handling" to select material of containers. Plug the leak, cut off the supply. Dam up the liquid spill. Try to reduce evaporation. Measure the concentration of the explosive gas-air mixture. Dilute/disperse combustible gas/vapour with water curtain. Provide equipment/receptacles with earthing. Do not use compressed air for pumping over spills.
- Methods for cleaning up : Take up liquid spill into absorbent material. Take up liquid spill into absorbent material, e.g.: sand, earth, vermiculite. Scoop absorbed substance into closing containers. See "Material-handling" for suitable container materials. Carefully collect the spill/leftovers. Damaged/cooled tanks must be emptied. Do not use compressed air for pumping over spills. Clean contaminated surfaces with an excess of water. Take collected spill to manufacturer/competent authority. Wash clothing and equipment after handling. Notify authorities if product enters sewers or public waters.
- Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 8 : Exposure-controls/personal protection".

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.
- Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Remove contaminated clothes. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Ground/bond container and receiving equipment.
- Storage conditions : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container closed when not in use. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
- Heat-ignition : KEEP SUBSTANCE AWAY FROM: heat sources. ignition sources.
- Information on mixed storage : KEEP SUBSTANCE AWAY FROM: oxidizing agents. (strong) acids. (strong) bases. halogens. alcohols. amines.
- Storage area : Meet the legal requirements. Store in a dark area. Keep container in a well-ventilated place. Fireproof storeroom. Provide for a tub to collect spills. Provide the tank with earthing. May be stored under inert gas.

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- Special rules on packaging : SPECIAL REQUIREMENTS: closing. opaque. correctly labelled. meet the legal requirements. Secure fragile packagings in solid containers.
- Packaging materials : SUITABLE MATERIAL: stainless steel. monel steel. carbon steel. MATERIAL TO AVOID: synthetic material. synthetic material.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

METHYL ETHYL KETONE (MEK) (78-93-3)		
ACGIH	ACGIH TWA (ppm)	200 ppm
ACGIH	ACGIH STEL (ppm)	300 ppm
ACGIH	Remark (ACGIH)	URT irr; CNS & PNS impair
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	590 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	200 ppm

#### 8.2. Exposure controls

- Appropriate engineering controls : Ensure good ventilation of the work station.
- Materials for protective clothing : GIVE LESS RESISTANCE: butyl rubber.
- Hand protection : Protective gloves.
- Eye protection : Safety glasses.
- Skin and body protection : Wear suitable protective clothing.
- Respiratory protection : Insufficient ventilation: wear respiratory protection.
- Environmental exposure controls : Avoid release to the environment.
- Other information : Do not eat, drink or smoke when using this product.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Appearance : Liquid.
- Color : No data available
- Odor : Sweet odour Acetone odour
- Odor threshold : No data available
- pH : No data available in the literature
- Melting point : Not applicable
- Freezing point : No data available
- Boiling point : 80 °C (1013 hPa)  
-176 °F
- Critical temperature : 263 °C
- Critical pressure : 41550 hPa
- Flash point : -9 °C (1010 hPa)  
15.8 °F
- Relative evaporation rate (butyl acetate=1) : 6
- Relative evaporation rate (ether=1) : 2.7
- Flammability (solid, gas) : No data available
- Explosion limits : 1 – 11 vol %
- Explosive properties : No data available
- Oxidizing properties : No data available
- Vapor pressure : 104 hPa (20 °C)
- Vapor pressure at 50 °C : 370 hPa
- Relative density : 0.81 (20 °C)
- Relative vapor density at 20 °C : 2.4
- Relative density of saturated gas/air mixture : 1.2
- Specific gravity / density : 810 kg/m<sup>3</sup> (20 °C)
- Molecular mass : 72.11 g/mol

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Solubility	: Soluble in water. Soluble in ethanol. Soluble in ether. Soluble in acetone. Soluble in oil. Water: 28 g/100ml (soluble) Ethanol: complete Ether: complete Acetone: complete
Partition coefficient n-octanol/water (Log Pow)	: 0.3 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 40 °C)
Auto-ignition temperature	: 404 °C (1010 hPa, T2) 759 °F
Decomposition temperature	: No data available in the literature
Viscosity	: No data available
Viscosity, kinematic	: No data available in the literature
Viscosity, dynamic	: 0.405 mPa.s (25 °C)

### 9.2. Other information

Minimum ignition energy	: 0.53 mJ
Specific conductivity	: 36000 pS/m
Saturation concentration	: 311 g/m <sup>3</sup>
VOC content (Regulatory - Less water and exempt solvents)	: 100 %
Other properties	: Gas/vapour heavier than air at 20°C. Clear. Volatile.

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Highly flammable liquid and vapor.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

Heat. No flames, no sparks. Eliminate all sources of ignition. Avoid contact with hot surfaces.

### 10.5. Incompatible materials

amines. acids. strong acids. Strong bases. Oxidizing agent. Ammonia. copper. Copper alloys. Halogenated compounds. nitric acid. Hydrogen peroxide. Isocyanates. Strong mineral acids.

### 10.6. Hazardous decomposition products

Carbon dioxide. Carbon monoxide.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Likely routes of exposure	: Inhalation; Ingestion; Skin and eye contact
Acute toxicity	: Not classified

METHYL ETHYL KETONE (MEK) (78-93-3)	
LD50 oral rat	2193 mg/kg body weight (Equivalent or similar to OECD 423, Rat, Male / female, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	> 10 ml/kg (Equivalent or similar to OECD 402, 24 h, Rabbit, Male, Experimental value, Dermal, 14 day(s))
ATE US (oral)	2193 mg/kg body weight

Skin corrosion/irritation	: Not classified pH: No data available in the literature
Serious eye damage/irritation	: Causes serious eye irritation. pH: No data available in the literature
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

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Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: May cause drowsiness or dizziness.
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Potential Adverse human health effects and symptoms	: Practically non-toxic if swallowed (LD50 oral, rat > 2000 mg/kg). Not irritant to skin. Repeated exposure may cause skin dryness or cracking. May cause drowsiness or dizziness. Causes serious eye irritation. Caution! Substance is absorbed through the skin.
Symptoms/effects after inhalation	: EXPOSURE TO HIGH CONCENTRATIONS: Nausea. Headache. Dizziness. Drowsiness. Disturbances of consciousness. Central nervous system depression. Mental confusion.
Symptoms/effects after skin contact	: Red skin. ON CONTINUOUS EXPOSURE/CONTACT: Not irritating. Cracking of the skin.
Symptoms/effects after eye contact	: Irritation to eyes.
Symptoms/effects after ingestion	: AFTER INGESTION OF HIGH QUANTITIES: Symptoms similar to those listed under inhalation. Risk of aspiration pneumonia.
Chronic symptoms	: Dry skin. Itching. Skin rash/inflammation.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Ecology - air	: Not included in the list of substances which may contribute to the greenhouse effect (IPCC). Not included in the list of fluorinated greenhouse gases (Regulation (EU) No 517/2014). Not classified as dangerous for the ozone layer (Regulation (EC) No 1005/2009).
Ecology - water	: Slightly harmful to crustacea (Daphnia). Not harmful to fishes. Groundwater pollutant. Not harmful to activated sludge. Not harmful to algae. Not harmful to bacteria.

#### METHYL ETHYL KETONE (MEK) (78-93-3)

LC50 fish 1	2993 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Pimephales promelas, Static system, Fresh water, Experimental value, Lethal)
EC50 Daphnia 1	308 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
ErC50 (algae)	1972 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Growth rate)

### 12.2. Persistence and degradability

#### METHYL ETHYL KETONE (MEK) (78-93-3)

Persistence and degradability	Biodegradable in the soil. Biodegradable in the soil under anaerobic conditions. Readily biodegradable in water.
Biochemical oxygen demand (BOD)	2.03 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	2.31 g O <sub>2</sub> /g substance
ThOD	2.44 g O <sub>2</sub> /g substance

### 12.3. Bioaccumulative potential

#### METHYL ETHYL KETONE (MEK) (78-93-3)

Partition coefficient n-octanol/water (Log Pow)	0.3 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 40 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

### 12.4. Mobility in soil

#### METHYL ETHYL KETONE (MEK) (78-93-3)

Surface tension	No data available in the literature
Partition coefficient n-octanol/water (Log Koc)	0.654 – 1.281 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil. Slightly harmful to plants.

### 12.5. Other adverse effects

No additional information available

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### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

- Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
- Product/Packaging disposal recommendations : Do not discharge into drains or the environment. Dispose of at authorized waste collection point. Remove waste in accordance with local and/or national regulations. Hazardous waste shall not be mixed together with other waste. Different types of hazardous waste shall not be mixed together if this may entail a risk of pollution or create problems for the further management of the waste. Hazardous waste shall be managed responsibly. All entities that store, transport or handle hazardous waste shall take the necessary measures to prevent risks of pollution or damage to people or animals.
- Additional information : Do not reuse empty containers.  
. Handle empty containers with care because residual vapors are flammable. Flammable vapors may accumulate in the container.

### SECTION 14: Transport information

#### Department of Transportation (DOT)

In accordance with DOT

- Transport document description : UN1193 Methyl ethyl ketone, 3, II
- UN-No.(DOT) : UN1193
- Proper Shipping Name (DOT) : Methyl ethyl ketone
- Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
- Hazard labels (DOT) : 3 - Flammable liquid



- Packing group (DOT) : II - Medium Danger
- DOT Packaging Non Bulk (49 CFR 173.xxx) : 202
- DOT Packaging Bulk (49 CFR 173.xxx) : 242
- DOT Special Provisions (49 CFR 172.102) : IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.  
T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)  
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling =  $97 / 1 + a (tr - tf)$  Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
- DOT Packaging Exceptions (49 CFR 173.xxx) : 150
- DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L
- DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L
- DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
- Other information : No supplementary information available.

#### Transportation of Dangerous Goods

- Transport document description : UN1193 METHYL ETHYL KETONE (METHYL ETHYL KETONE), 3, II
- UN-No. (TDG) : UN1193
- Proper Shipping Name (Transportation of Dangerous Goods) : METHYL ETHYL KETONE
- TDG Primary Hazard Classes : 3 - Class 3 - Flammable Liquids
- Packing group : II - Medium Danger
- Explosive Limit and Limited Quantity Index : 1
- Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index : 5

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### Transport by sea

UN-No. (IMDG)	: 1193
Proper Shipping Name (IMDG)	: ETHYL METHYL KETONE (METHYL ETHYL KETONE)
Class (IMDG)	: 3 - Flammable liquids
Packing group (IMDG)	: II - substances presenting medium danger
EmS-No. (1)	: F-E
EmS-No. (2)	: S-D

### Air transport

Proper Shipping Name (IATA)	: Ethyl methyl ketone
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## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### METHYL ETHYL KETONE (MEK) (78-93-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Not listed on SARA Section 313 (Specific toxic chemical listings)

CERCLA RQ	5000 lb
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All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

### 15.2. International regulations

#### CANADA

#### METHYL ETHYL KETONE (MEK) (78-93-3)

Listed on the Canadian DSL (Domestic Substances List) inventory.

### EU-Regulations

No additional information available

### National regulations

No additional information available

### 15.3. US State regulations

#### METHYL ETHYL KETONE (MEK) (78-93-3)

State or local regulations	U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
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California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm

## SECTION 16: Other information

Revision date : 07/16/2021

Full text of H-phrases:

H225	Highly flammable liquid and vapor
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness

SDS US Endura

*The information contained here has been compiled from sources considered by Endura Manufacturing Co. Ltd to be dependable and is accurate to the best of the Company's knowledge. However, neither Endura Manufacturing Co. Ltd or any of its subsidiaries assume any liability whatsoever for the accuracy or completeness of the information contained herein. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.*